

*ecoTurn 310*

*ecoTurn 450*

*ecoTurn 510*

*ecoTurn 650*

**ECOLINE** // SIMPLY MORE SUCCESS

*ecoTurn*



*ecoTurn series*

# Maximum precision and the best performance.

A modern CNC turning machine must be productive, flexible and easy to operate. The *ecoTurn* range proves that these properties are not a paradox. The workpiece is created using the servo turret and cutting-edge drive technology with high rapid traverses of 30 m/min. Moreover, the design of the machines ensures good visibility during operation.

The image shows a series of ecoTurn CNC turning machines. The ecoTurn 650 model is highlighted with a black circular badge containing the word "NEW" in yellow. The machines feature large touchscreens and ergonomic control panels. Callout boxes with yellow outlines point to specific features:

- More clarity!**  
**LED signal light**
  - + Provides information on the status of the machine
  - + Improves process reliability and the efficiency of work processes
- More operating comfort!**  
**SLIMline® 3<sup>rd</sup> generation**
  - + The ergonomic control panel provides maximum operating convenience
  - + Scratch-proof, high-tech surfaces also provide long-term protection against wear
- More premium!**  
**LIGHTline**
  - + Brand-specific lighting
  - + Elegant and modern, including high-quality lights that communicate information efficiently
- A better view!**  
**Safety glass**
  - + 35 % larger viewing panels
  - + For the best view of what is happening in the working area
  - + Perfect lighting with cutting-edge PLANONlight featuring energy-efficient LED technology



1



2



3



4

- 1:** Adapter, material: Aluminium, dimensions: ø 47 x 80 mm  
**2:** Reducing bush, material: Brass, dimensions: ø 77 x 44 mm  
**3:** Cylinder lock, material: Aluminium, dimensions: ø 27 x 50 mm  
**4:** Nozzle, material: Steel, dimensions: ø 36 x 35 mm

## Highlights

- + Highly dynamic spindle performance, torque up to 2,000 Nm
- + 30 m/min rapid traverse in all axes
- + Servo turret with 1.4 seconds indexing time
- + Bar capacity of up to ø 110 mm
- + Automatically traversing tailstock

- + 3D control system technology:  
15" SLIMline® with Operate 4.5 on SIEMENS 840D solutionline, 15" SLIMline® with HEIDENHAIN CNC PILOT 640 or 15" SLIMline® with MAPPS IV and MITSUBISHI\*

- + DMG SMARTkey®
- + DMG Netservice

\* available for ecoTurn 310 / 450



### More information!

#### Unique PROGRESSline

- + Keep an eye on your production
- + The remaining production time and a running total of the parts produced are clearly displayed

### New design!

#### High-tech surfaces

- + Provide long-term protection against wear
- + Scratch-proof and low-maintenance surfaces for your everyday production work

## UNO 20140

Tool pre-setting at a high level at an attractive price.

More detailed information is available on [www.dmgmori.com](http://www.dmgmori.com)



**1 Turret**

VDI 30 / 40 / 50 servo turret equipped with up to 12 driven VDI and 6 block tool stations\*; MST (MORI SEIKI tool) turret with 12 MST 40 tool holders\*\*

**2 Traversing tailstock**

For shaft machining

**3 Linear guides**

In the X and Z axes to guarantee high machine dynamics

**4 Bar capacity**

*ecoTurn* 310: ø 51 mm / ø 65 mm\*\*\*  
*ecoTurn* 450: ø 65 mm / ø 75 mm\*\*\*  
*ecoTurn* 510: ø 76 mm / ø 90 mm\*\*\*  
*ecoTurn* 650: ø 102 mm / ø 110 mm\*\*\*

**5 Highly dynamic spindle drive**

*ecoTurn* 310: 5.8 seconds (0–5,000 rpm)  
*ecoTurn* 450: 9.5 seconds (0–4,000 rpm)  
*ecoTurn* 510: 9.5 seconds (0–3,250 rpm)  
*ecoTurn* 650: 4.4 seconds (0–2,250 rpm)

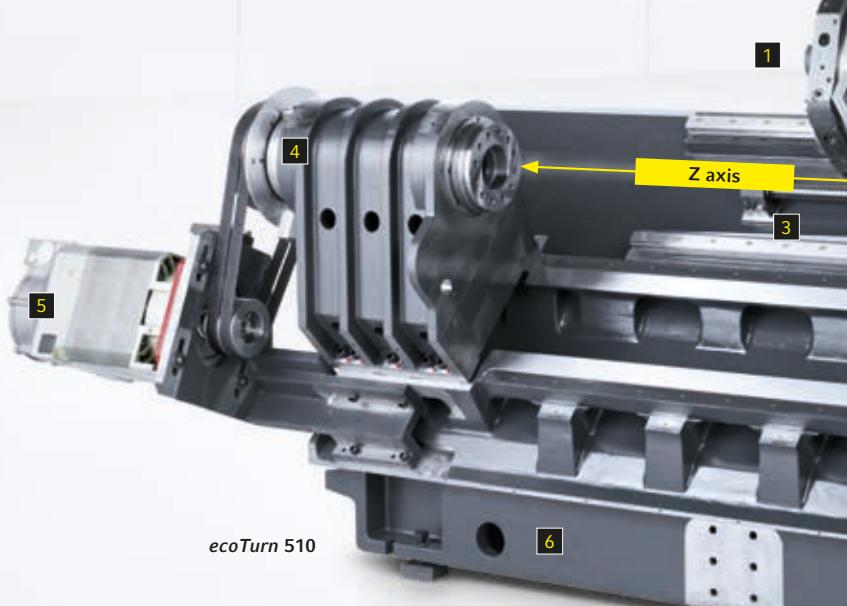
**6 Four-guideway bed casting**

The high quality 45° cast iron inclined bed is compact and torsion-resistant. The guideways are linear sliding rails and the four-guideway design allows collision-free movement of the tailstock. The Z axis guideway protection increases operational safety and service life.

\* only for *ecoTurn* 450 / 510 / 650

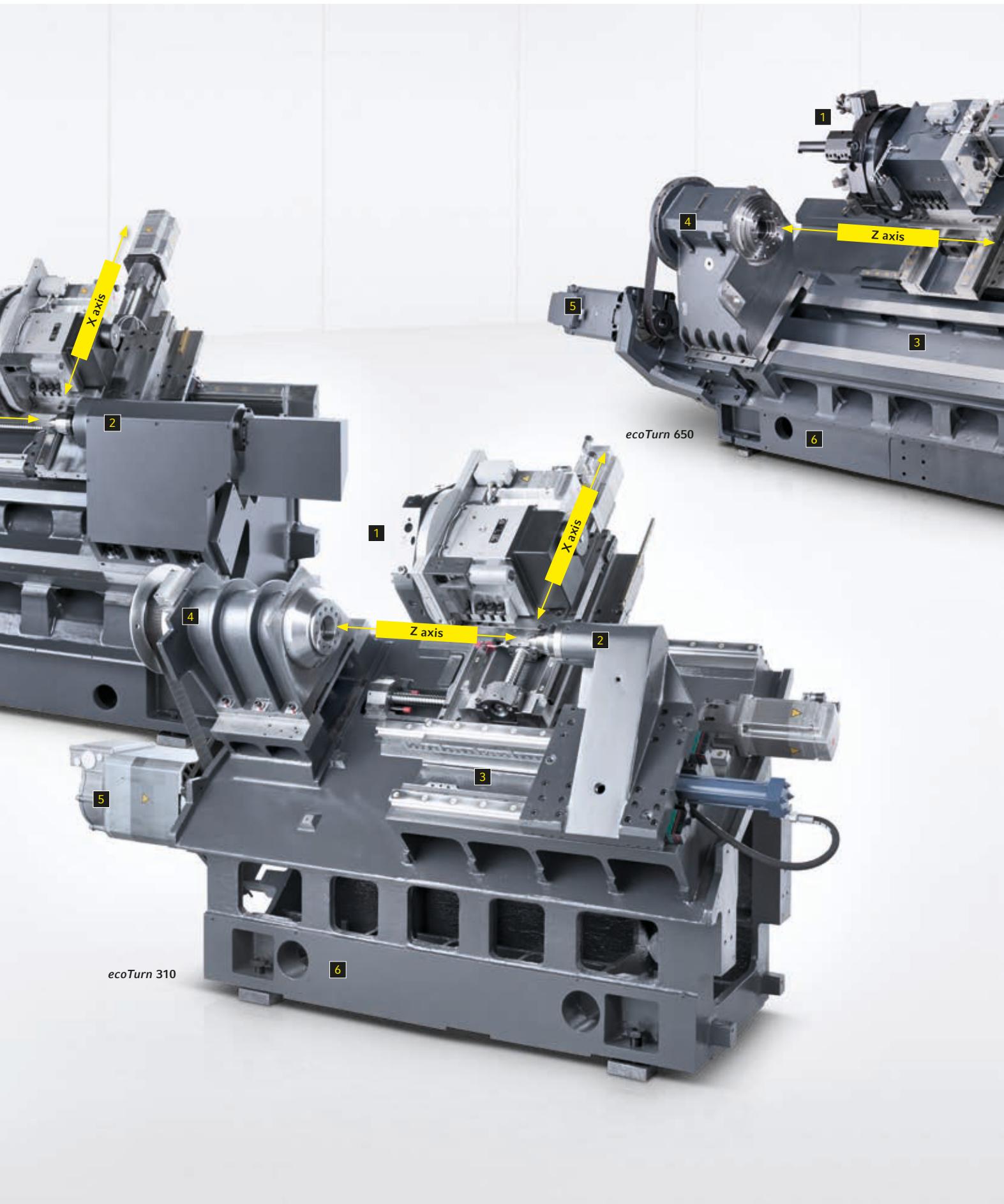
\*\* only available for *ecoTurn* 450 with MAPPS IV

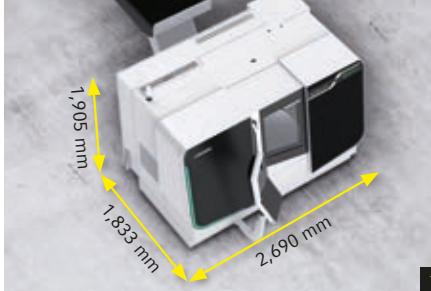
\*\*\* optional

*ecoTurn* series

## Stable cast iron beds with precise headstocks and linear roller guideways.

The *ecoTurn* range is based on optimised cast iron beds for the best stiffness and vibration characteristics. Ball screws of the highest quality and linear roller bearing guideways were combined to meet the highest standards in production. The dynamic main spindles supported by four bearings on both models, with a high bar capacity, ensure high rotational precision and long service life. Nevertheless, if necessary, the belt-driven spindle can be quickly and cost-effectively repaired by the DMG MORI spindle service. The CNC-controlled tailstocks guarantee flexibility and rapid processes in your production. The low connected load, efficient power consumption and energy recovery ensure efficient use of energy.



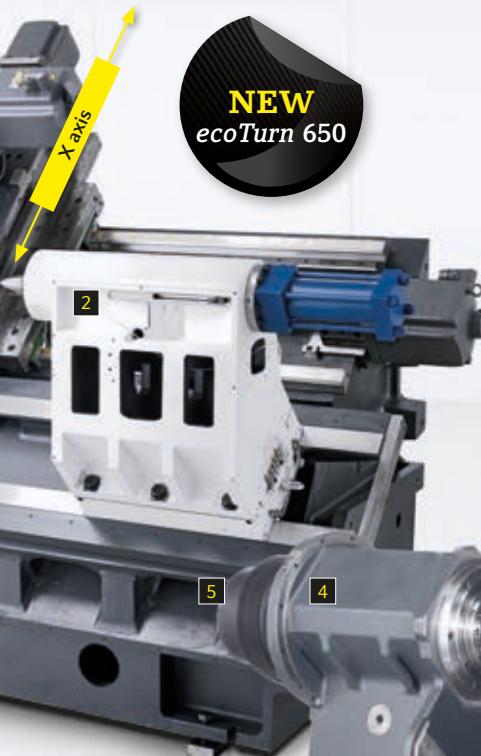


- 1: Compact footprint with a maximised working area  
2: Space-saving installation thanks to rear chip conveyor

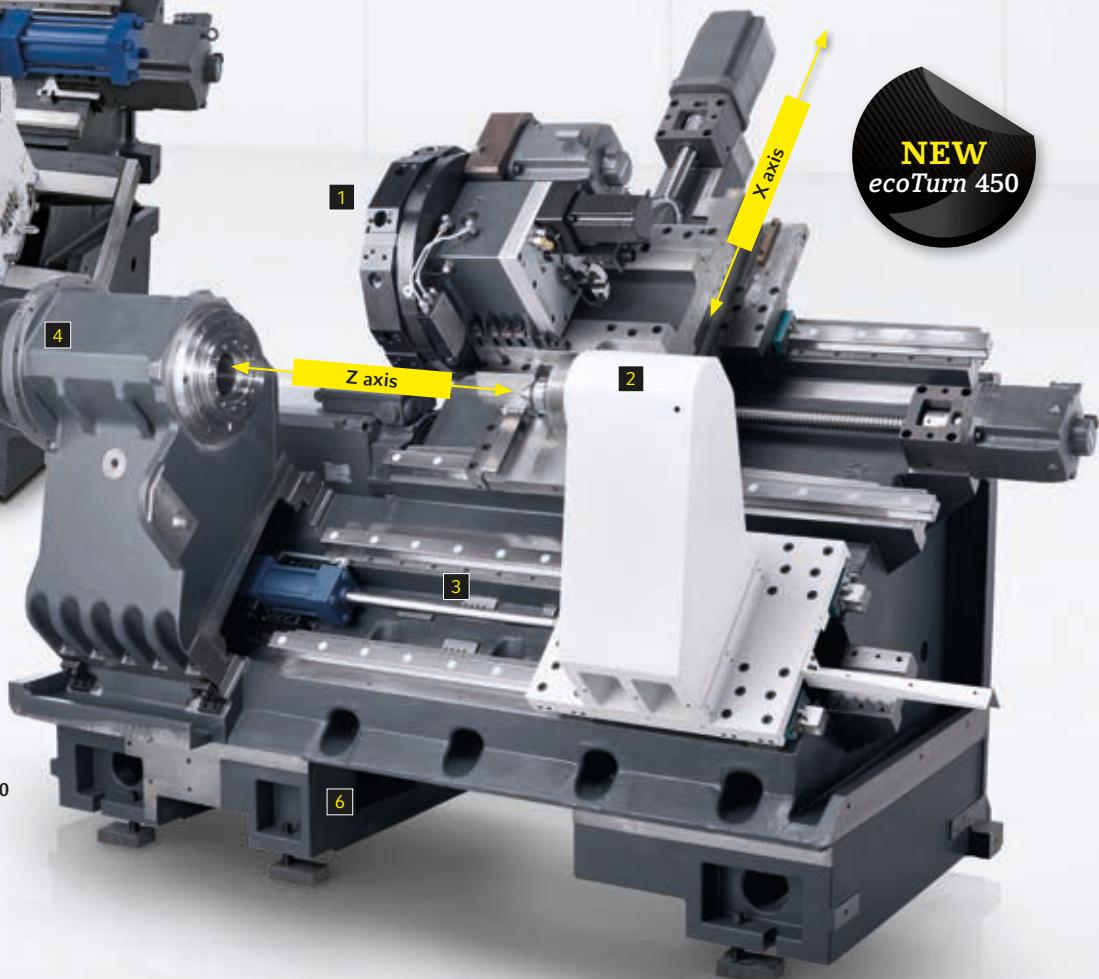
### Ideal for series production

Thanks to the optional rear chip conveyor\*, the installation width of the machine is reduced by up to 35 % so that the production area can be utilised much more efficiently.

\* only for the ecoTurn 450



*ecoTurn 450*



Maximum swing	mm
Max. turning diameter	mm
Maximum longitudinal travel (Z)	mm
Bar capacity	mm
Drive power (40 / 100 % ED)	kW (AC)
Maximum torque (40 / 100 % ED)	Nm
Chuck diameter	mm
Tool interface	
Compact footprint	m <sup>2</sup>

<i>ecoTurn 310</i>	<i>ecoTurn 450</i>	<i>ecoTurn 510</i>	<i>ecoTurn 650</i>
ø 330	ø 650	ø 680	ø 860
ø 200	ø 400	ø 465	ø 600
455	600	1,050	1,150
ø 51 / ø 65*	ø 65 / ø 75*	ø 76 / ø 90*	ø 102 / ø 110*
16.5 / 11	17.5 / 12.5	33 / 22	48 / 41
166.5 / 112	370 / 264	630 / 420	2,000 / 1,700
ø 210*	ø 250* / ø 315*	ø 250* / ø 315*	315* / 400* / 500*
VDI 30	VDI 40 / BT	VDI 40 / BT	VDI 50 / BT
4.8	4.9	7.6	9.8

\* Optional



Reach your  
goal faster

*ecoTurn* machines can  
increase productivity  
up to 40 %.

**More clarity!**

**15" TFT display** with 3D workpiece simulation for easy monitoring on the screen.

**More comfort!**

**Full ASCII keyboard** for exceptionally easy programming.

**More power!**

**Rapid USB data interface** for externally generated programs.

**More storage capacity!**

**4 GB program expansion** with the CF storage card supplied as standard.

**More variety!**

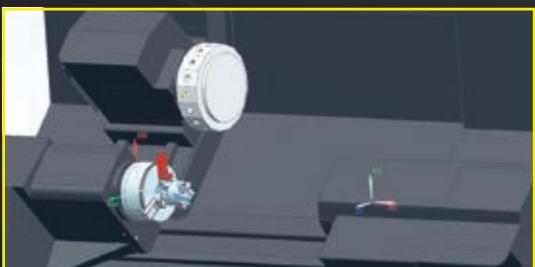
All cycles supplied as standard.

**More effectiveness!**

Quickly and reliably generate the finished NC program with powerful, standardised CAM programming thanks to SIEMENS NX CAD / CAM and a post-processor certified for the ECOLINE machines.

**Highlights**

- + SIEMENS NX CAD / CAM programming station
- + Certified processor
- + Efficient, reliable and fast



## SLIMline® with MAPPS IV and MITSUBISHI

- + MAPPS IV user system with control console and front-end Windows PC
- + 3D machining simulation for easy contour verification
- + Automatic programming function with process menu
- + DNC operation through use of the external and user storage
- + Import and output of programs over MORI SEIKI servers using external PCs
- + File display and note function for accessing operating instructions, drawings and texts
- + Vertical soft keys can be set as menu or direct access buttons for quickly displaying the data selected by the user

3D



## SLIMline®

with Operate 4.5 SIEMENS 840D solutionline with  
ShopTurn as standard and DMG SMARTkey®

- + 15" TFT display with a clear screen design
- + The latest generation of software and intuitive user guidance from the drawing to the finished workpiece
- + 3D workpiece simulation
- + Workshop-oriented programming
- + Numerous cycles such as rigid tapping, pocketing and inclined contours as standard
- + The program memory consists of 5 MB NC storage and an additional 4 GB on a CF card
- + 1.5 x faster block processing time

*ecoTurn* series

# Control system equipment

	SLIMline® with Operate 4.5 on SIEMENS 840D solutionline	SLIMline® with HEIDENHAIN CNC PILOT 640	SLIMline® with MAPPS IV and MITSUBISHI
Monitor	15" colour	15" colour	15" colour
Access protection	DMG SMARTkey®	DMG SMARTkey®	Password
Programming	DIN, ShopTurn	DIN, smart.Turn, optionally TurnPlus	DIN, CAPS
Simulation	3D workpiece simulation	3D workpiece simulation	3D workpiece simulation
Program memory	5 MB + 4 GB	1.8 GB	50 MB, 6 GB optional
Block processing time	1.5 ms	1.5 ms	2 ms
Interface	USB, ethernet	USB, ethernet	USB, ethernet
Programming help	Online programming handbook	Online programming handbook	Online programming handbook
External programming	SINUTRAIN	DATAPILOT	MORI-AP
<i>ecoTurn</i> 310	•	○	○
<i>ecoTurn</i> 450	•	○	○
<i>ecoTurn</i> 510	•	○	—
<i>ecoTurn</i> 650	•	—	—

• standard, ○ optional, — not available



## SLIMline®

HEIDENHAIN CNC PILOT 640 and  
DMG SMARTkey®

- + 15" TFT display with a clear screen design
- + Convenient programming with the new full ASCII keyboard
- + 1.5 ms block processing time as standard
- + 1.8 GB program memory on a CF card
- + Workshop-oriented programming with graphic support
- + Rapid data interface for externally generated programs



*ecoTurn series*

## SLIMline® – controls with a modern user interface.

Whatever your preferred control system, the ECOLINE provides the latest controls for your business. SLIMline®, optionally with Operate 4.5 on SIEMENS 840D solutionline or with HEIDENHAIN CNC PILOT 640, supports both G-code and rapid cycle programming. For operator convenience, the keypads are practical and the display is divided into clear menus. You can simulate the machining process in advance and in 3D with the large, high-resolution 15" TFT display. Naturally, this is quick and happens in real time – you can play it safe without losing any valuable time! To increase your motivation at work even further, we have designed the SLIMline® in attractive scratch-proof oxidised aluminium. The range of control systems is rounded off by MAPPS IV with MITSUBISHI. This is what modern and responsible work places look like!

**More safety!**

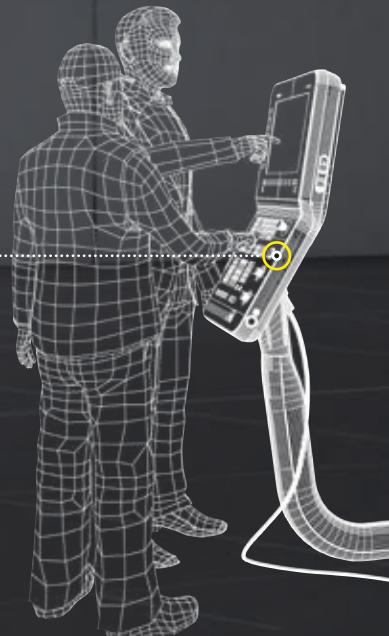
**DMG SMARTkey®** with transponder. Personal authorisation allows you to grant each operator privileges befitting their skills.

**More comfort!**

**Ergonomic work posture** for operators 1.60 m to 1.95 m tall with the flexible SLIMline® Panel.

**More service!**

**DMG MORI Messenger** allows you to access detailed machine status information live – wherever and whenever you want. The **DMG Service Agent ECOLINE** informs you about necessary repair work in due time and supports you with the work.

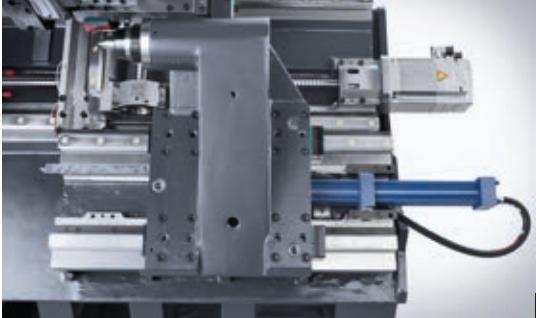


**NEW //**  
**Servo turret**

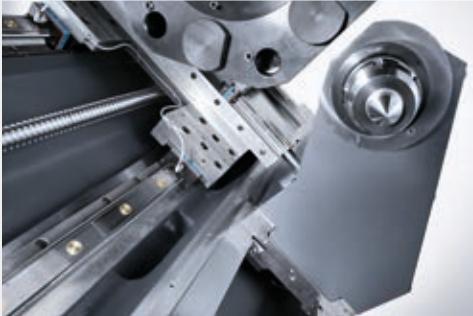
- + VDI 30 / VDI 40 / VDI 50 turret with synchronous technology, 12 driven tool stations and 6 BT tool stations\*
- + Indexing time of 1.4 seconds for adjacent stations
- + Hydraulic clamping for high speeds
- + Simple milling by  $\pm 60$  mm movement of the Y axis (only for ecoTurn 510)

\* only for ecoTurn 450 / 510 / 650





3



4

## Tailstock

### **3 ecoTurn 310**

Cast iron tailstock with MK4; separate hydraulic cylinder

### **ecoTurn 450**

Hydraulic tailstock with Morse taper 5 and 500 mm travel for high stability during machining and flexibility in production

### **4 ecoTurn 510**

Coupling on the Z slide, automatically coupled; hydraulic clamping system on the slideway

### **ecoTurn 650**

Solid tailstock with Morse taper 5 which moves in the Z axis – this allows stable machining of long and heavy workpieces



5



6

## Main spindle

### **5 ecoTurn 310**

Belt drive for high loads; stability and low maintenance costs; bar capacity Ø 51 (Ø 65)\* mm

### **ecoTurn 450**

Low maintenance costs; reliable belt-driven spindle with space-saving main drive; bar capacity Ø 65 (Ø 75)\* mm

### **6 ecoTurn 510**

Symmetrical main headstock with thermal stability; bar capacity Ø 76 (Ø 90)\* mm

13

### **ecoTurn 650**

The powerful spindle with 2,000 Nm torque (40 % ED) guarantees efficient machining with high cutting performance; bar capacity Ø 102 (Ø 110)\* mm

\* optional



1

2

## MST (MORI SEIKI tool) turret\*

- + Expansion of the product range
- + Turret with MST 40 (MORI SEIKI tool) tool holder

\* only available with MAPPS IV

1: MST 40 (MORI SEIKI tool) tools for turning

2: Driven tool stations MST 40 (MORI SEIKI tool) rated at 5.8 kW / 12 Nm at 40 % ED and 4,000 rpm



**COMPLETELY  
CAREFREE  
PACKAGE**

ecoTurn series

## Enormous variety and the highest quality.

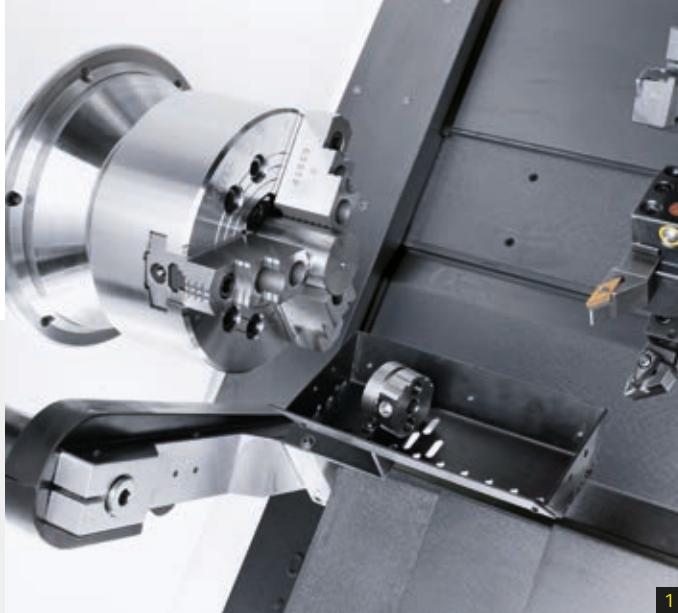
It cannot be disputed that the universal turning machines are equipped with all design advantages and unique control technology. In no way is the machining performance compromised by the design. So the *ecoTurn* 310, *ecoTurn* 450, *ecoTurn* 510 and *ecoTurn* 650 continue to represent the acknowledged top standards of Germany's mechanical engineering culture. Examples of this include the use of high-tech digital drives and the highly stable linear guideways in all axes for optimal speed and dynamics, as well as for highly precise machining results even for more complex tasks.

ecoTurn series

## Options

	<i>ecoTurn</i> 310	<i>ecoTurn</i> 450	<i>ecoTurn</i> 510	<i>ecoTurn</i> 650
Coolant spray gun rated at 5 bar	○	○	○	○
Differential pressure clamping for the main spindle	○	○	○	○
Y axis ± 60 mm	—	—	○	—
Hydraulic hollow clamping device	○	○	○	○
Tool measurement device in the working area	○	○	○	○
More powerful coolant pump, 12 bar	○	○	○	○
8 freely assignable M functions for SIEMENS	○	○	○	○
MAPPS IV with MITSUBISHI	○	○	—	—
Automatic sliding cover activation	○	○	○	—
Mechanical oil mist filter	○	○	○	○
Collet chucks	○	○	○	—
Expanding chucks	○	○	○	—
Hydraulic three-jaw chuck	○	○	○	○
ECOLINE clamping kit	○	○	○	—
Set of hard or soft jaws	○	○	○	○
Set of tools	○	○	○	○
Hollow clamping cylinder with larger passage	65 mm	75 mm	90 mm	110 mm
Direct distance measurement system (X / Z)	○	○	○	○
Steady rest for precise shaft machining up to	—	152 mm	165 mm	245 mm
Tool magazine with up to 12 driven and 6 BT tool stations	—	○	○	○
Chip disposal package	○	○	○	○
Pre-setting package	○	○	○	○
Bar package and interface	○	○	○	—
Automation package	○	○	○	—
Rear chip conveyor	—	○	—	—
DMG Powertools (DMG Service Agent ECOLINE, DMG MORI Messenger)	○	○	○	○

○ optional, – not available



1



2



3

## Optional packages

### Bar package & interface\*

- + Slat band chip conveyor
- + Parts catcher for components measuring up to Ø 65 × 200 mm, maximum workpiece weight 3 kg\*\*
- + Quad-colour signal lights
- + Connection for bar feeder or bar magazine

\* not available for *ecoTurn* 650, \*\* size and weight for *ecoTurn* 310  
(the size and weight depend on the type of machine)

### Chip disposal package

- + Slat band chip conveyor
- + Quad-colour signal lights

### Pre-setting package

- + Tool measurement device (manual)
- + Slat band chip conveyor
- + Quad-colour signal lights

### Automation package

- + Interface for robot
- + Automatic sliding cover, electric
- + Automatic chuck wash

### Tropical package

- + Active coolant unit for the control cabinet
- + Additional ventilator in the control console
- + Hydraulic oil cooler

- 1: Workpiece collection device (part of the bar package)  
2: Machining with tailstock steady rest (not available for the *ecoTurn* 310)  
3: Tool measurement device in the working area

*ecoTurn series*

## Top quality for the highest requirements.

When it comes to ECOLINE, the motto "high quality at attractive prices" applies not only to the machine tools but also to the range of accessories. Many options and services enhance the daily production experience for the user and increase productivity. The high quality of ECOLINE machines can only be guaranteed through optimum quality standards in production. A special criterion in the production of ECOLINE machines is the assembly line concept featuring screen-guided workstations.



### Machine quality

- + Refined, tried and tested design
- + Selected components from notable, certified suppliers in the supply chain
- + 48-hour endurance tests
- + Laser measurement / axis positioning as part of standard tests
- + Our machines meet CE standards

### Production quality

- + Optimised processes thanks to the assembly line concept and its high degree of standardisation
- + Screen-guided workstations ensure a high level of quality and also support the final assembly inspections
- + Efficient value-added chain and material handling
- + Best possible innovation thanks to an internal suggestions box improvements system plus bonus system
- + Quality assurance system with an internal test area
- + ISO certification of the factories



*ecoTurn series*

## The ECOLINE Service – your guarantee for a long machine service life!



Be it immediate support over the DMG MORI 24/7 service hotline, an efficient initial diagnosis by DMG Netservice, the rapid on-site deployment of our highly trained service technicians or the express delivery of original spare parts – with ECOLINE you benefit from the full expertise of a global machine tools group.

### **Highlights**

- + Free 24/7 service hotline: our experts can solve your problems over the phone in 60 % of all cases!
- + On site around the world with 145 sales and service locations
- + Online troubleshooting with the DMG Netservice
- + Preventative maintenance and inspections by our experts
- + Original replacement parts straight from the manufacturer for the highest production safety
- + Seven spare parts centres on three continents for over 95 % spare parts availability
- + Exclusive training know-how: over 200 highly qualified training experts to train machine operators and service technicians

### **Old for new – unbeatable buy-back offers**

We'll make you an offer for your used machine you can't refuse – take us at our word!

Why are you not investing your newly obtained capital straight into a more powerful DMG MORI ECOLINE machine? Your old machine can serve as a down payment when you purchase a new ECOLINE machine. Contact us now at [www.dmgmori.com](http://www.dmgmori.com)!

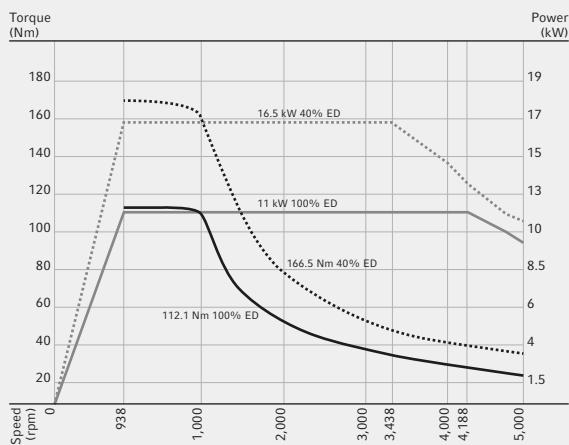
DMG MORI Used Machines  
Tel.: +49 (0) 81 71 / 8 17 80  
[usedmachines@dmgmori.com](mailto:usedmachines@dmgmori.com)

*ecoTurn series*

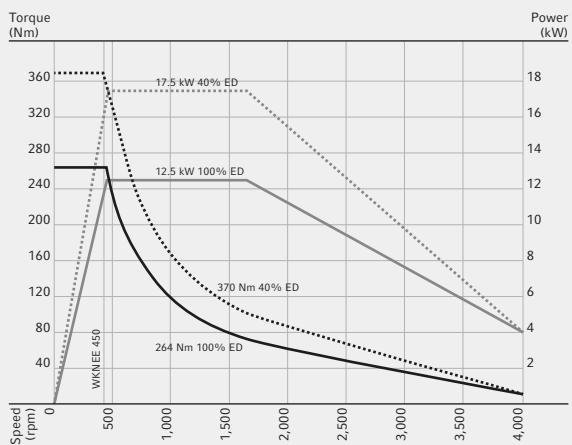
# Power torque graphs

Power torque graph for *ecoTurn 310*

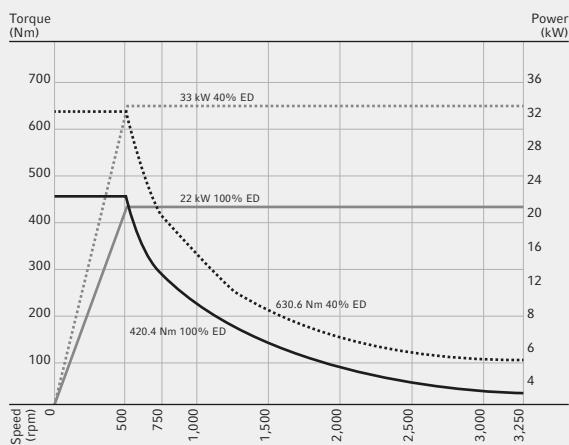
Standard spindle 5,000 rpm

Power torque graph for *ecoTurn 450*

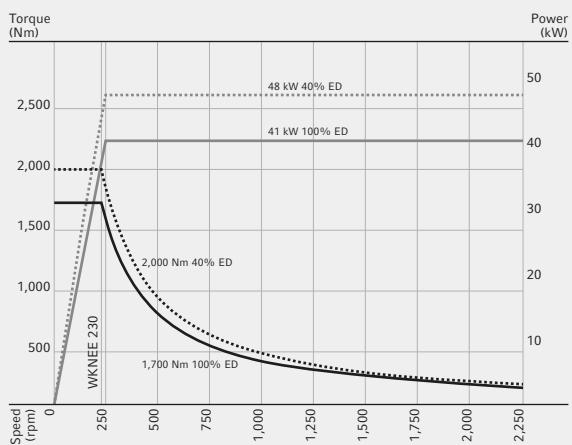
Standard spindle 4,000 rpm

Power torque graph for *ecoTurn 510*

Standard spindle 3,250 rpm

Power torque graph for *ecoTurn 650*

Standard spindle 2,250 rpm



ecoTurn series

## Technical data

	<i>ecoTurn 310</i>	<i>ecoTurn 450</i>	<i>ecoTurn 510</i>	<i>ecoTurn 650</i>
<b>Working area</b>				
Maximum swing	mm	330	650	680
Swing over cross slides	mm	260	465	465
Max. turning diameter	mm	ø 200	ø 400	ø 465
Cross travel (X)	mm	182.5	267.5	300
Longitudinal travel (Z)	mm	455	600	1,050
Rapid traverse (X / Z)	m/min	30 / 30	30 / 30	30 / 30
<b>Main spindle</b>				
Spindle head (flat flange)	mm	140h5	170h5	220h5
Bar capacity	mm	ø 51 / ø 65*	ø 65 / ø 75*	ø 76 / ø 90*
Front bearing diameter	mm	100	130	140
Chuck	mm	210*	250* / 315*	250* / 315*
Drive power (40 / 100 % ED)	kW	16.5 / 11	17.5 / 12.5	33 / 22
Maximum torque (40 / 100 % ED)	Nm	166.5 / 112	370 / 280	630 / 420
Maximum speed	rpm	5,000	4,000	3,250
<b>Positioning accuracy</b>				
To ISO 230-2 in X / Z axes (indirect measurement system)	µm	8 / 8	8 / 8	8 / 8
To ISO 230-2 for C axis	"	20	20	20
<b>Tool holder</b>				
Number of tool stations		12	12	12
Of which driven tool stations		12	12	12
Shank diameter	mm	30	40	40
Drive power (40 % ED) at 2,000 rpm	kW	4.2	4.2	4.2
Maximum torque (40 % ED)	Nm	20	20	20
Maximum speed	rpm	4,500	4,000	4,000
<b>Tailstock</b>				
Tailstock travel	mm	396	500	850
Centre interface	Mk	4	5	5
Maximum tailstock force	daN	400	800	1,200
<b>Guideways</b>				
Ball screw X / Z axis (D × P)	mm	32 × 10	40 × 10	40 × 10
<b>Machine weight</b>				
Machine weight (without chip conveyor)	kg	3,200	5,200	7,500
Machine weight (with chip conveyor)	kg	3,800	5,800	8,100
<b>Controls</b>				
SLIMline® with Operate 4.5 on SIEMENS 840D solutionline		•	•	•
SLIMline® with HEIDENHAIN CNC PILOT 640		○	○	○
SLIMline® with MAPPS IV and MITSUBISHI		○	○	—

• standard, ○ / \* optional, – not available

Machine highlights

Machine and technology

Control technology

Options / quality and service

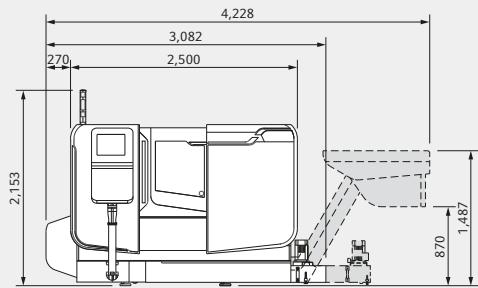
Technical data

## *ecoTurn* series

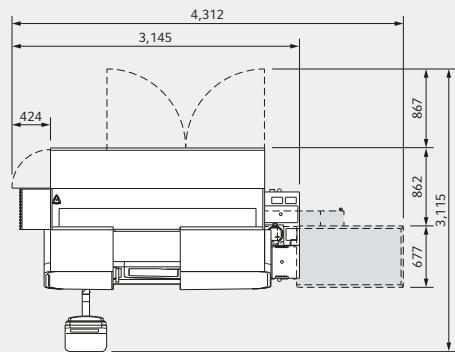
# Floor plans

*ecoTurn* 310 with chip conveyor

Front view



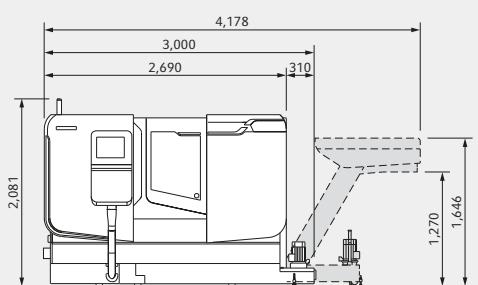
Plan view



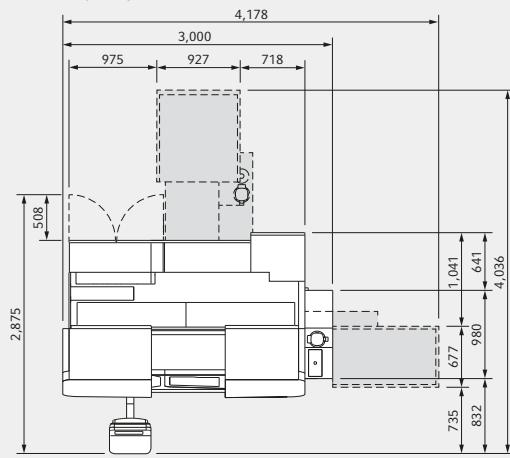
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*ecoTurn* 450 with chip conveyor

Front view

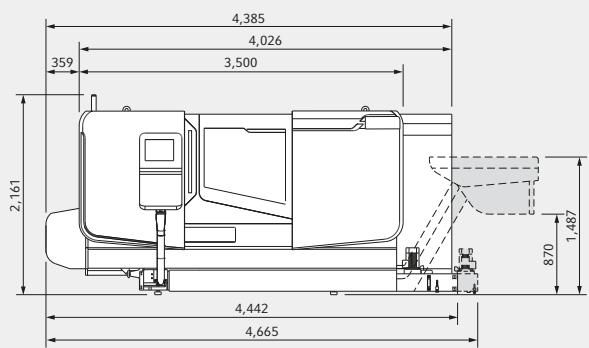


Plan view

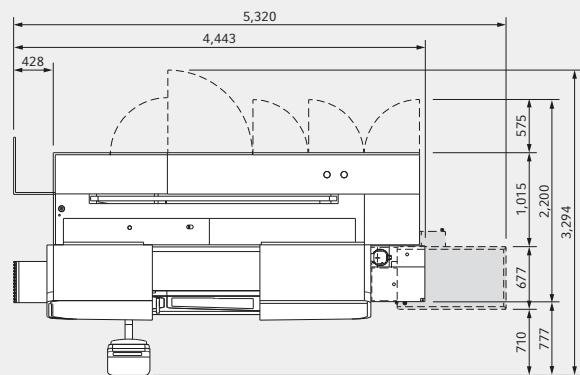


### *ecoTurn 510 with chip conveyor*

Front view

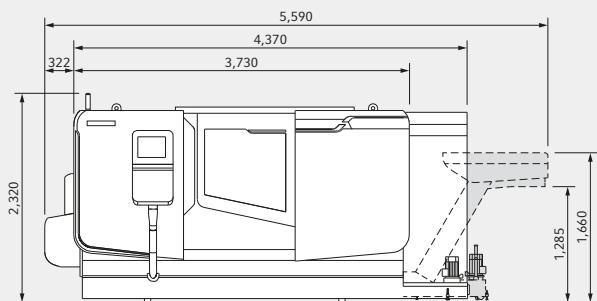


Plan view

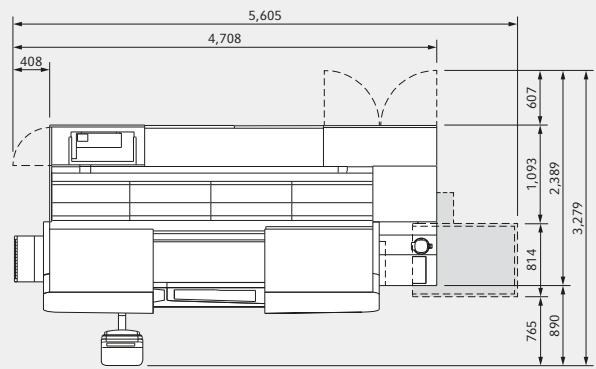


### *ecoTurn 650 with chip conveyor*

Front view



Plan view



Machine highlights

Machine and technology

Control technology

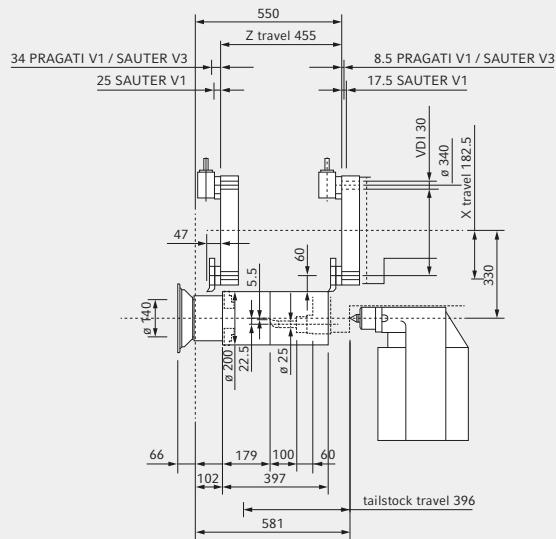
Options / quality and service

Technical data

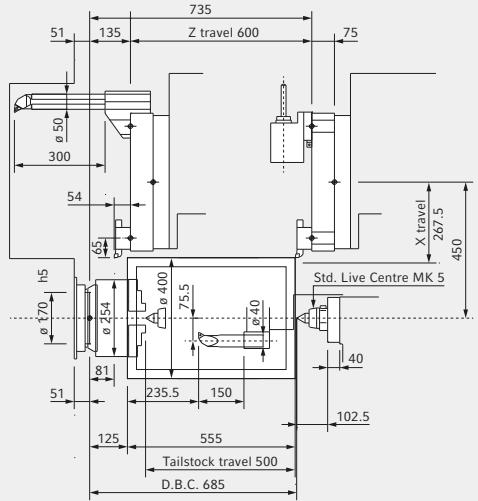
## *ecoTurn* series

# Working areas

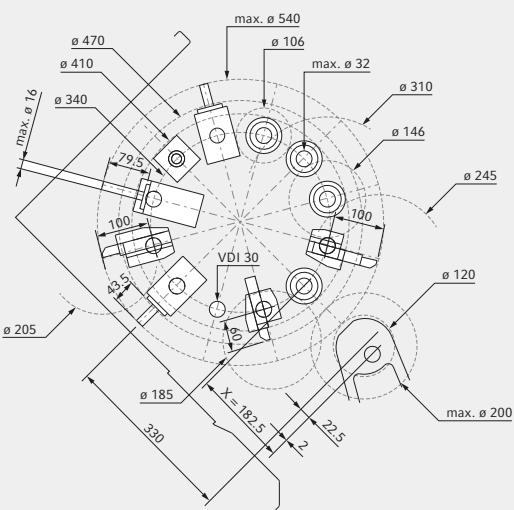
Working area of *ecoTurn* 310



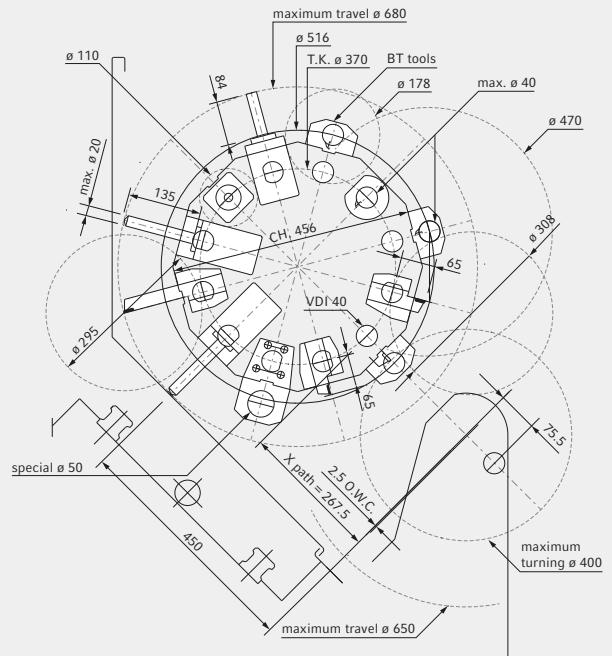
Working area of *ecoTurn* 450



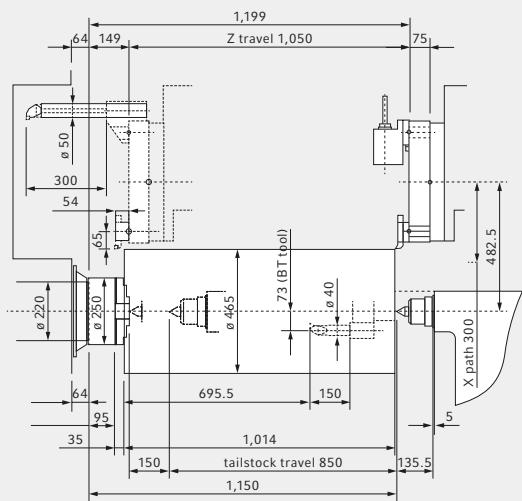
Interference circles for the *ecoTurn* 310



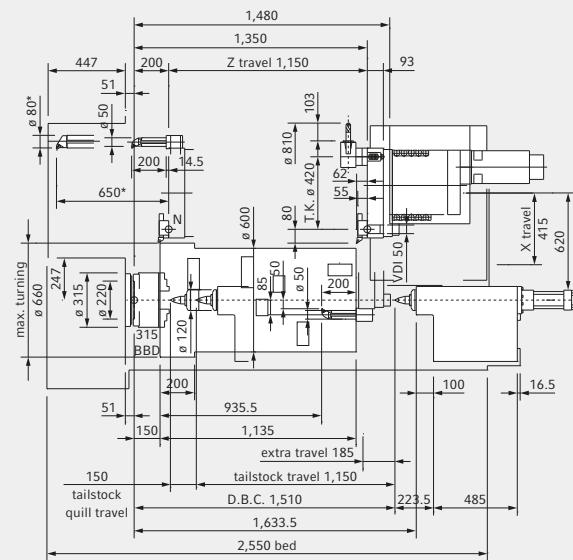
Interference circles for the *ecoTurn* 450



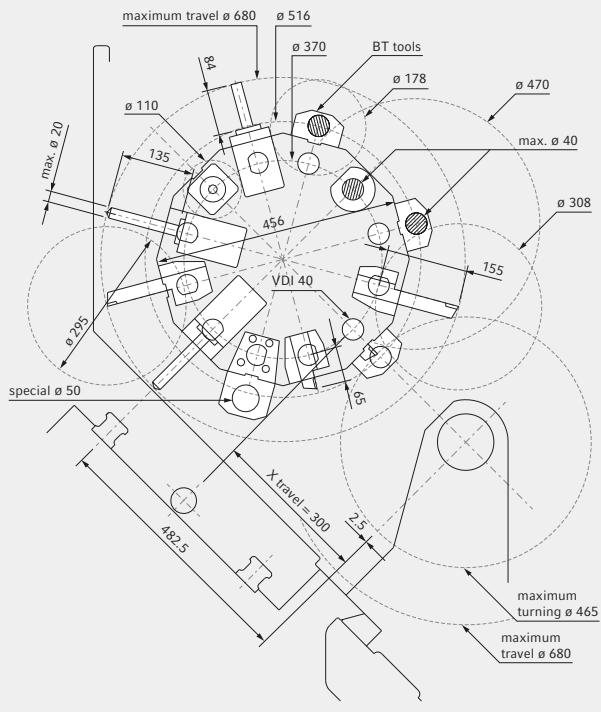
Working area of ecoTurn 510



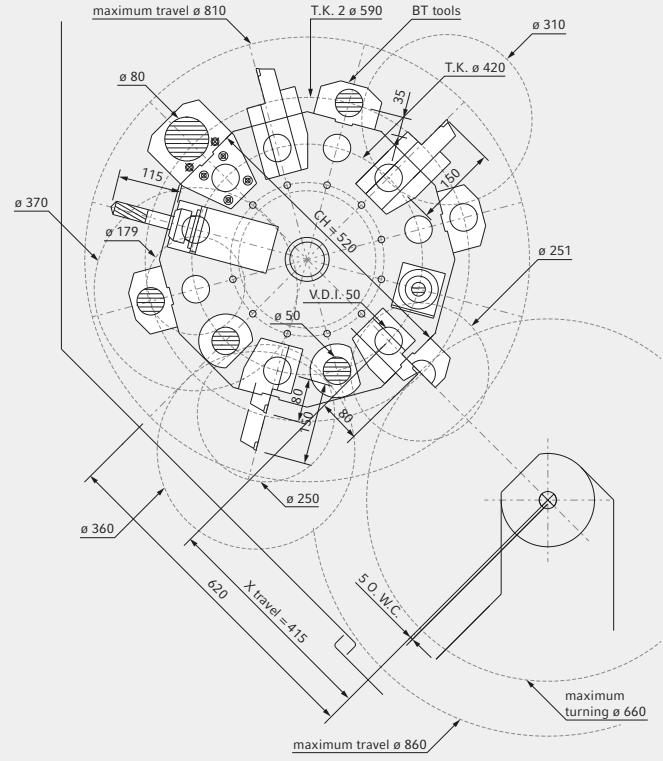
Working area of ecoTurn 650



Interference circles for the ecoTurn 510



Interference circles for the ecoTurn 650



ecoTurn series

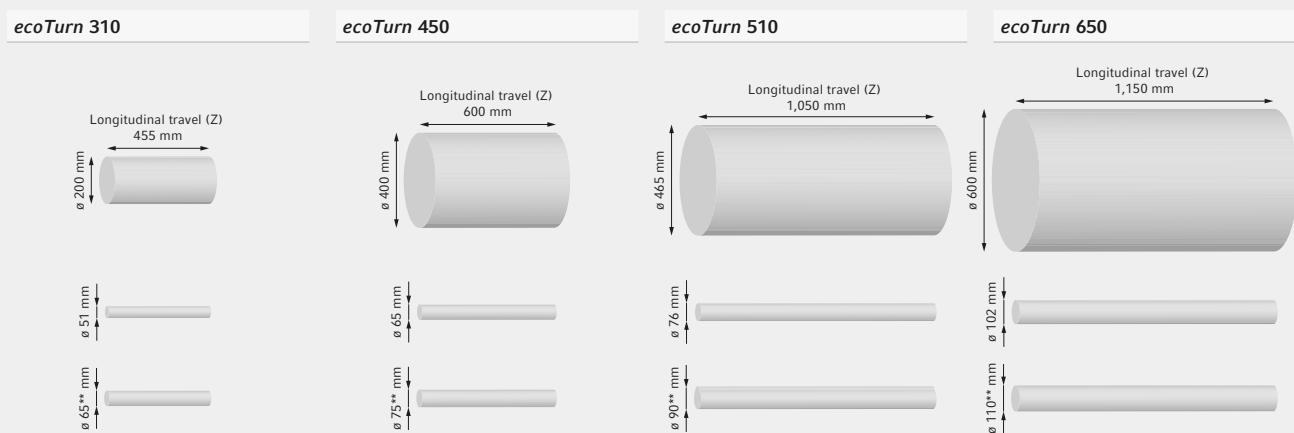
# Cutting data

		ecoTurn 310	ecoTurn 450	ecoTurn 510	ecoTurn 650
<b>Rough turning</b>					
Cutting speed Vc	m/min	280	280	280	250
Feed	mm/rev	0.5	0.5	0.5	0.5
Cutting depth ap	mm	3	5	6	10
Material		C45	C45	C45	C45
<b>Finish turning</b>					
Cutting speed Vc	m/min	400	400	400	400
Feed	mm/rev	0.08	0.08	0.08	0.08
Surface finish Ra	µm	0.8	0.8	0.8	0.8
Tool radius	mm	R 0.4	R 0.4	R 0.4	R 0.4
Material		AL	AL	AL	AL
<b>Drilling</b>					
Cutting speed	m/min	160	160	160	120
Feed	mm/rev	0.15	0.15	0.15	0.25
Tool diameter	mm	ø 40	ø 45	ø 55	ø 75
Material		C45	C45	C45	C45

## Turning diameter, bar capacity, workpiece dimensions

With a maximum turning diameter of 600\* mm and a bar capacity of ø 102\* mm as standard, the *ecoTurn* range is an excellent production tool even for larger workpieces. Workpieces weighing up to 1,200 kg\* can be machined thanks to the optionally available steady rest in conjunction with the tailstock which is included as standard. A hollow clamping cylinder with ø 110\* mm bar capacity is also optionally available.

\* for the *ecoTurn* 650



\*\* optional

More  
flexibility –  
better  
performance

**Diverse!**

VDI 30 / 40 / 50 servo turret  
with 12 driven tools\*

**Dynamic!**

Rapid indexing time of  
1.4 seconds for adjacent  
stations

**Robust!**

Hydraulic clamping system  
for demanding machining  
applications

**Precise!**

High torque on the gearless  
main spindle for highly precise,  
play-free turning and milling

\* optional



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